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Beamon et al.

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(54) **HYDRAULIC SWITCH MACHINE FOR RAILROADS**

(76) Inventors: **Donald Coy Beamon**, Thornton, TX (US); **Dilson Santos Rodrigues**, Robinson, TX (US); **Rick Presley**, Bremond, TX (US)

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 479 days.

(21) Appl. No.: **12/583,988**

(22) Filed: **Aug. 28, 2009**

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Related U.S. Application Data

(63) Continuation-in-part of application No. 12/217,184, filed on Jul. 2, 2008, now abandoned, which is a continuation of application No. 11/028,753, filed on Jan. 3, 2005, now Pat. No. 7,416,159.

(60) Provisional application No. 60/534,088, filed on Jan. 2, 2004.

(51) **Int. Cl.**
B61L 5/10 (2006.01)
B61L 5/04 (2006.01)

(52) **U.S. Cl.**
CPC . ***B61L 5/102*** (2013.01); ***B61L 5/04*** (2013.01); ***B61L 5/10*** (2013.01); ***B61L 5/107*** (2013.01)

(58) **Field of Classification Search**
CPC B61L 5/10; B61L 5/107; B61L 5/02; B61L 5/06; B61L 5/045
USPC 246/393, 401, 407, 448, 452, 476, 257, 246/258, 260, 262, 263, 220
See application file for complete search history.

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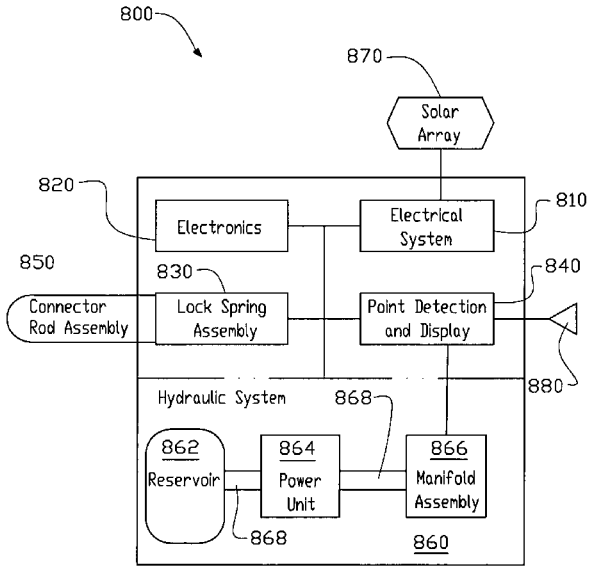
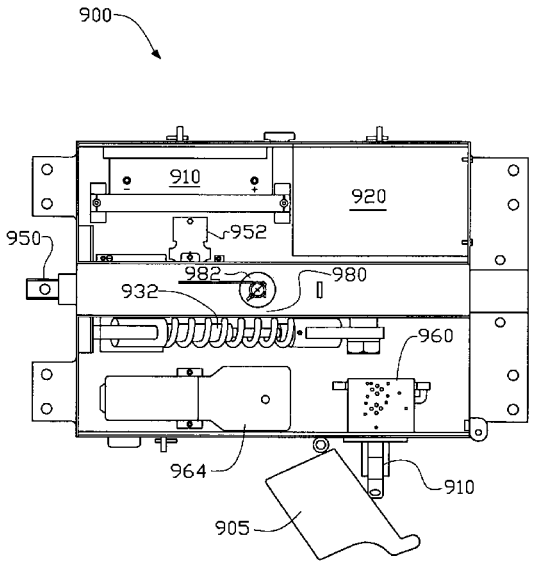
Primary Examiner — Mark Le
(74) *Attorney, Agent, or Firm* — Steven Thrasher

(57) **ABSTRACT**

Provided is a hydraulic railroad switch machine that incorporates a lock-spring assembly, a point-detection and display system, a connector rod assembly, and a hydraulic system to overcome disadvantages associated with throw-out linkages.

8 Claims, 12 Drawing Sheets





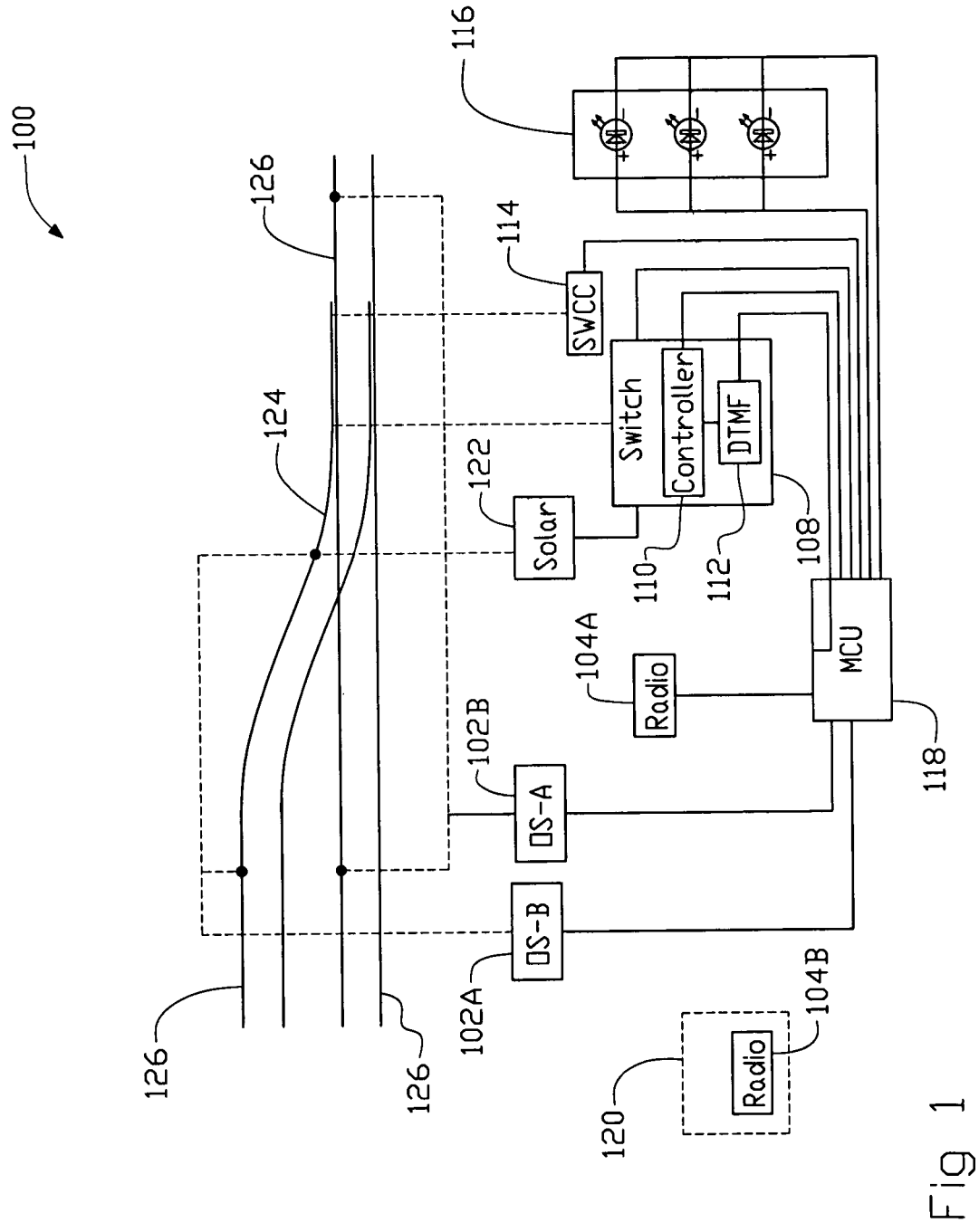

100
116
126
114
SWCC
124
Switch
Controller
DTMF
122
Solar
110
112
108
104A
Radio
MCU
118
102B
DS-A
DS-B
102A
104B
Radio
120
126
126

Fig 1

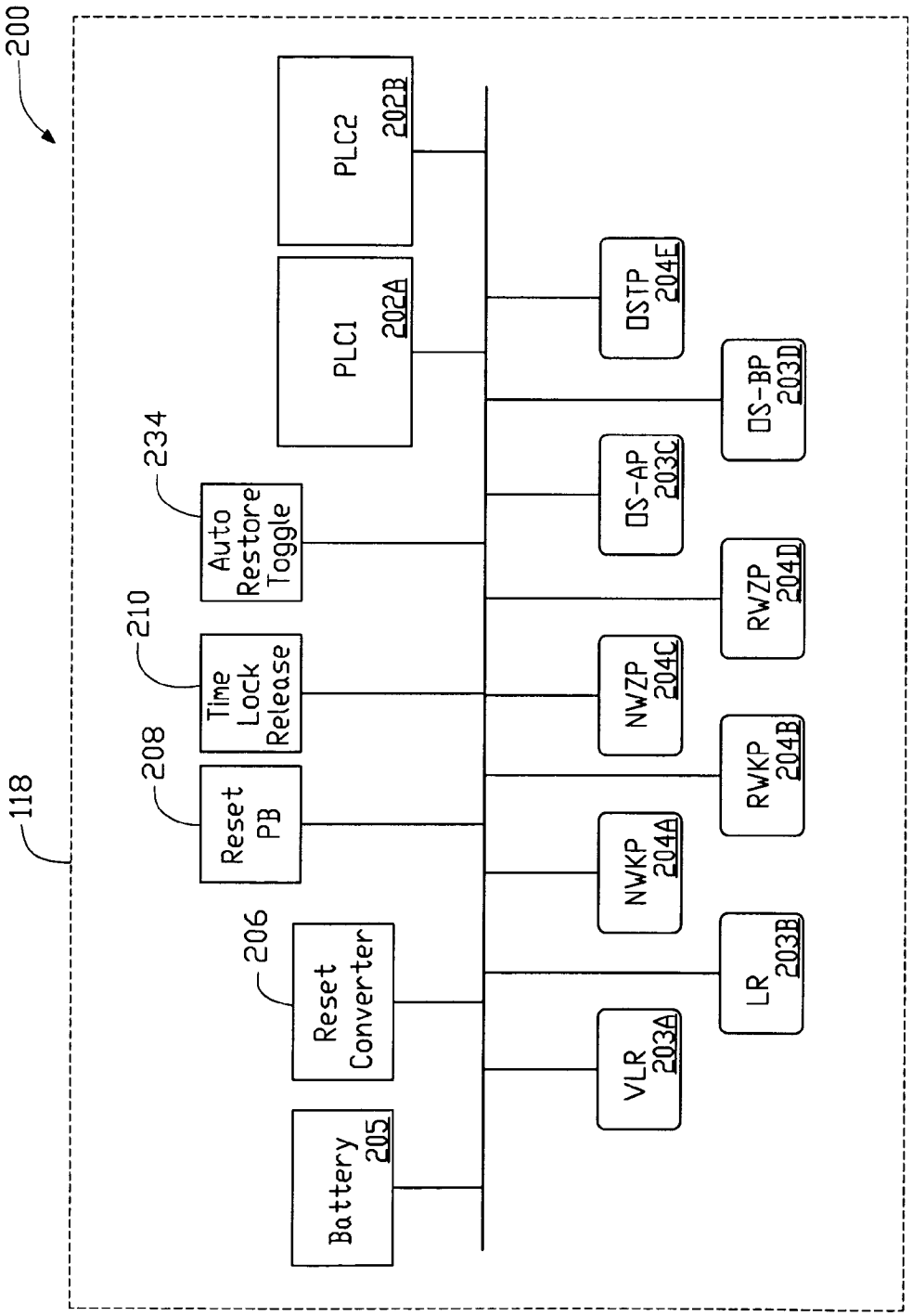

200
118
PLC2 202B
PLC1 202A
234
Auto Restore Toggle
210
Time Lock Release
208
Reset PB
206
Reset Converter
Battery 205
VLR 203A
LR 203B
NWKP 204A
RWKP 204B
NWZP 204C
RWZP 204D
OS-AP 203C
OS-BP 203D
OSTP 204E

Fig 2

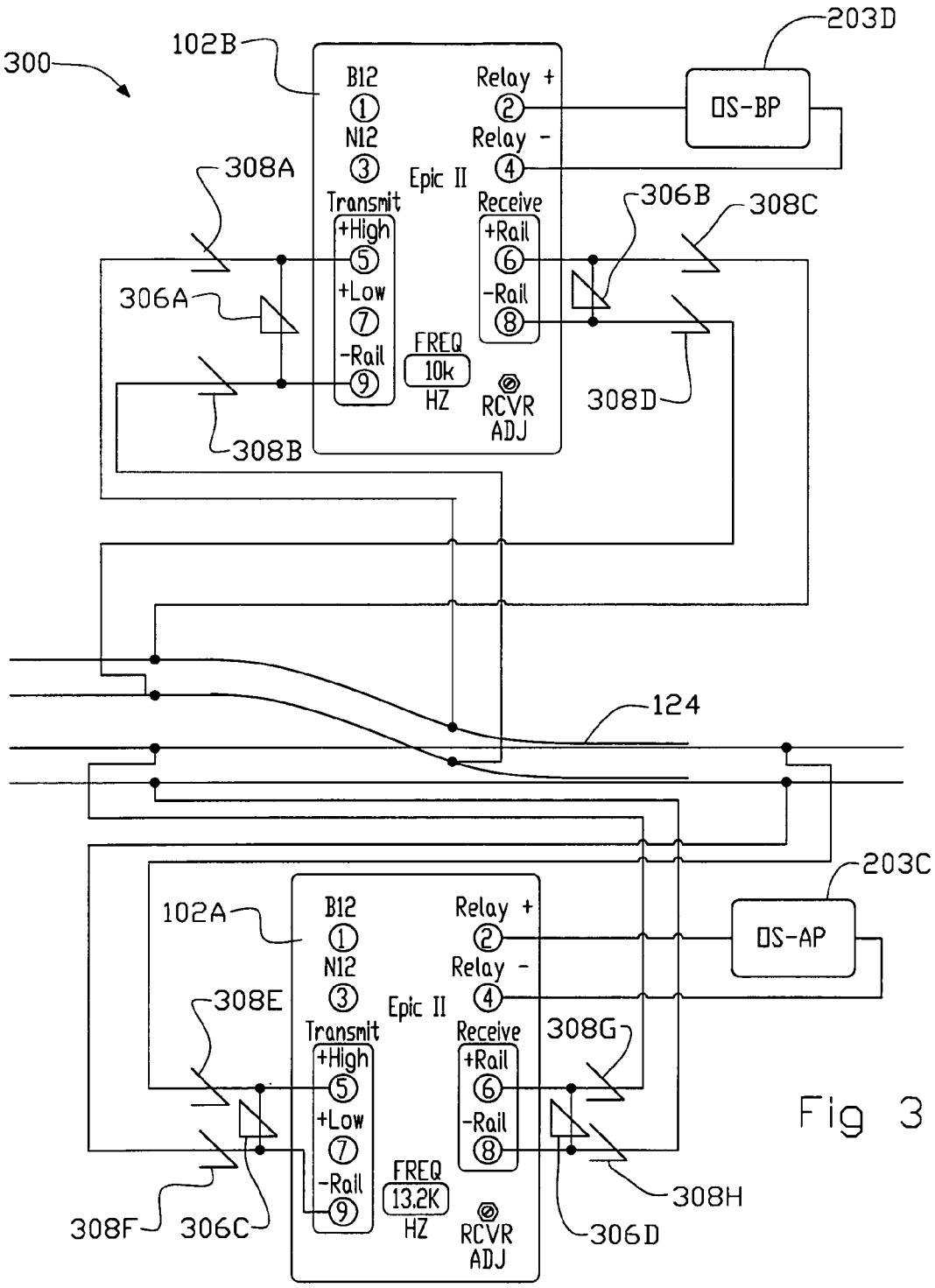

300
102B
B12
1
N12
3
Relay +
2
Relay -
4
Epic II
203D
DS-BP
308A
Transmit
+High
5
+Low
7
-Rail
9
Receive
+Rail
6
-Rail
8
306B
308C
306A
FREQ
10k
HZ
RCVR
ADJ
308D
308B
124
203C
102A
DS-AP
308E
308G
13.2K
308F
306C
308H
306D

Fig 3

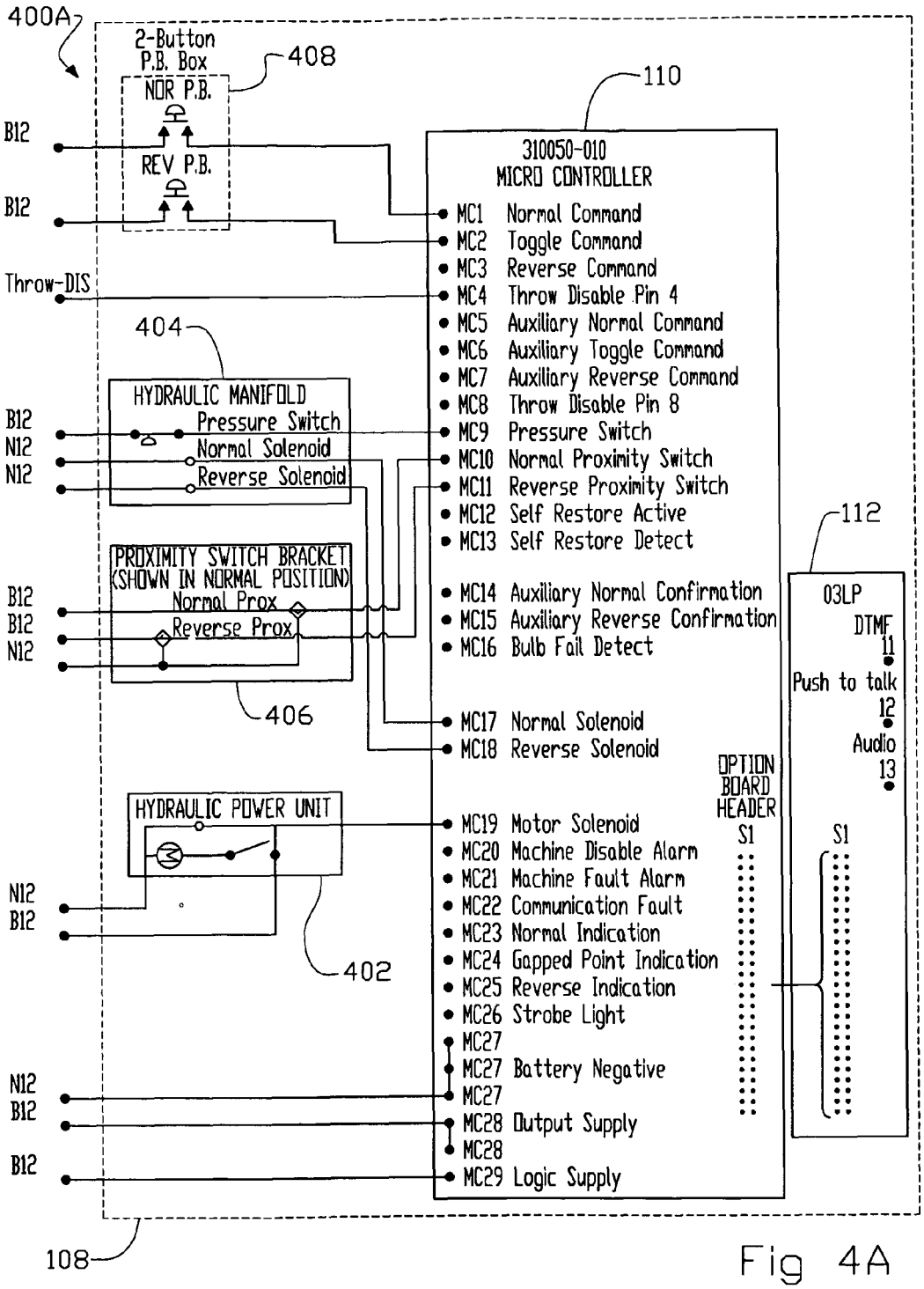

400A
2-Button P.B. Box
408
NOR P.B.
REV P.B.
B12
B12
Throw-DIS
404
HYDRAULIC MANIFOLD
Pressure Switch
Normal Solenoid
Reverse Solenoid
B12
N12
N12
PROXIMITY SWITCH BRACKET (SHOWN IN NORMAL POSITION)
Normal Prox
Reverse Prox
B12
B12
N12
406
HYDRAULIC POWER UNIT
N12
B12
402
N12
B12
B12
108
110
310050-010
MICRO CONTROLLER
MC1 Normal Command
MC2 Toggle Command
MC3 Reverse Command
MC4 Throw Disable Pin 4
MC5 Auxiliary Normal Command
MC6 Auxiliary Toggle Command
MC7 Auxiliary Reverse Command
MC8 Throw Disable Pin 8
MC9 Pressure Switch
MC10 Normal Proximity Switch
MC11 Reverse Proximity Switch
MC12 Self Restore Active
MC13 Self Restore Detect
MC14 Auxiliary Normal Confirmation
MC15 Auxiliary Reverse Confirmation
MC16 Bulb Fail Detect
MC17 Normal Solenoid
MC18 Reverse Solenoid
MC19 Motor Solenoid
MC20 Machine Disable Alarm
MC21 Machine Fault Alarm
MC22 Communication Fault
MC23 Normal Indication
MC24 Gapped Point Indication
MC25 Reverse Indication
MC26 Strobe Light
MC27
MC27 Battery Negative
MC27
MC28 Output Supply
MC28
MC29 Logic Supply
OPTION BOARD HEADER
S1
S1
112
03LP
DTMF
11
Push to talk
12
Audio
13

Fig 4A

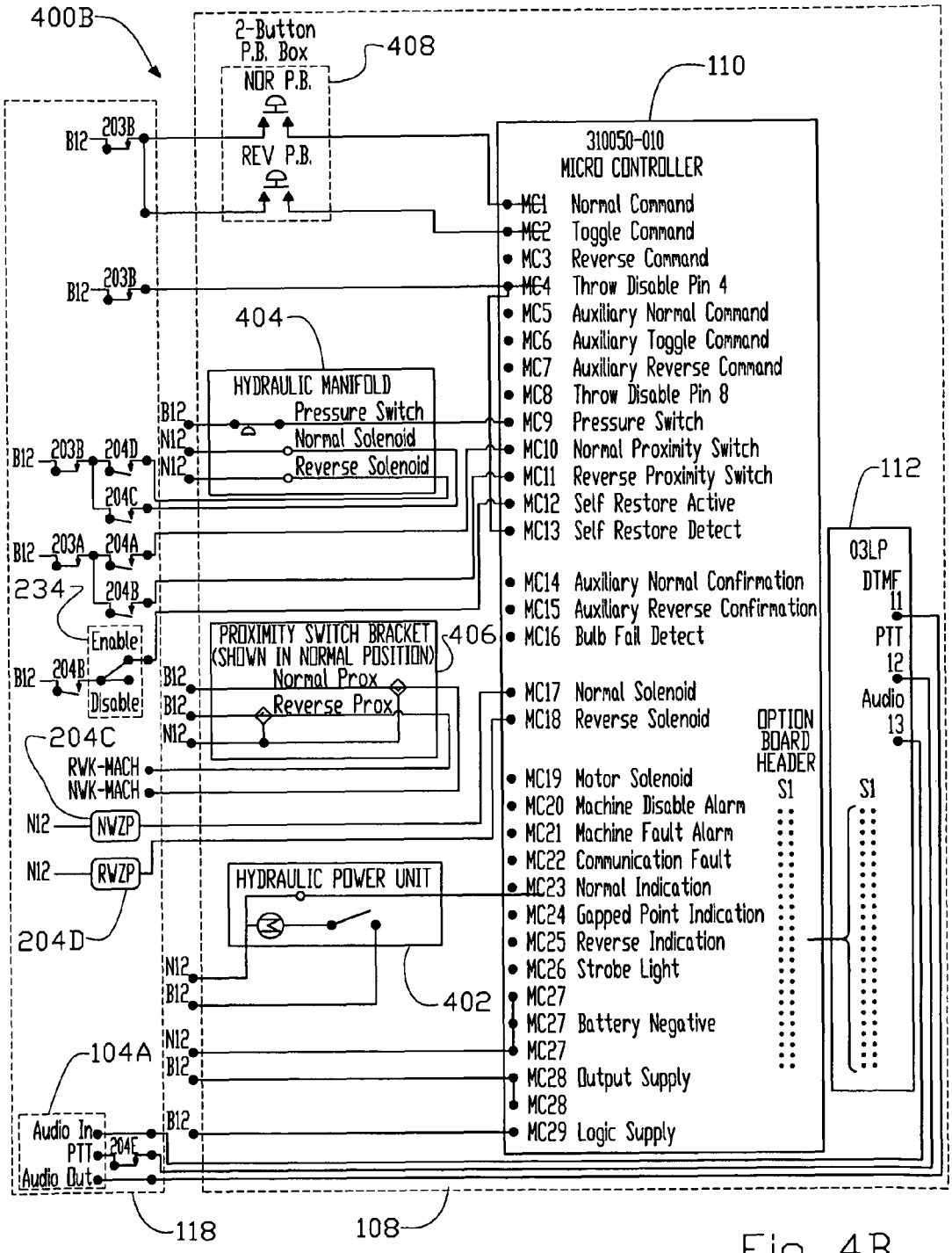

400B
2-Button P.B. Box
408
NOR P.B.
REV P.B.
110
310050-010 MICRO CONTROLLER
MC1 Normal Command
MC2 Toggle Command
MC3 Reverse Command
MC4 Throw Disable Pin 4
MC5 Auxiliary Normal Command
MC6 Auxiliary Toggle Command
MC7 Auxiliary Reverse Command
MC8 Throw Disable Pin 8
MC9 Pressure Switch
MC10 Normal Proximity Switch
MC11 Reverse Proximity Switch
MC12 Self Restore Active
MC13 Self Restore Detect
MC14 Auxiliary Normal Confirmation
MC15 Auxiliary Reverse Confirmation
MC16 Bulb Fail Detect
MC17 Normal Solenoid
MC18 Reverse Solenoid
MC19 Motor Solenoid
MC20 Machine Disable Alarm
MC21 Machine Fault Alarm
MC22 Communication Fault
MC23 Normal Indication
MC24 Gapped Point Indication
MC25 Reverse Indication
MC26 Strobe Light
MC27
MC27 Battery Negative
MC27
MC28 Output Supply
MC28
MC29 Logic Supply
OPTION BOARD HEADER
S1
S1
112
03LP
DTMF
11
PTT
12
Audio
13
B12
203B
203A
204A
204B
204C
204D
204E
234
Enable
Disable
404
HYDRAULIC MANIFOLD
Pressure Switch
Normal Solenoid
Reverse Solenoid
406
PROXIMITY SWITCH BRACKET (SHOWN IN NORMAL POSITION)
Normal Prox
Reverse Prox
N12
RWK-MACH
NWK-MACH
NWZP
RWZP
HYDRAULIC POWER UNIT
402
104A
Audio In
PTT
Audio Out
118
108

Fig 4B

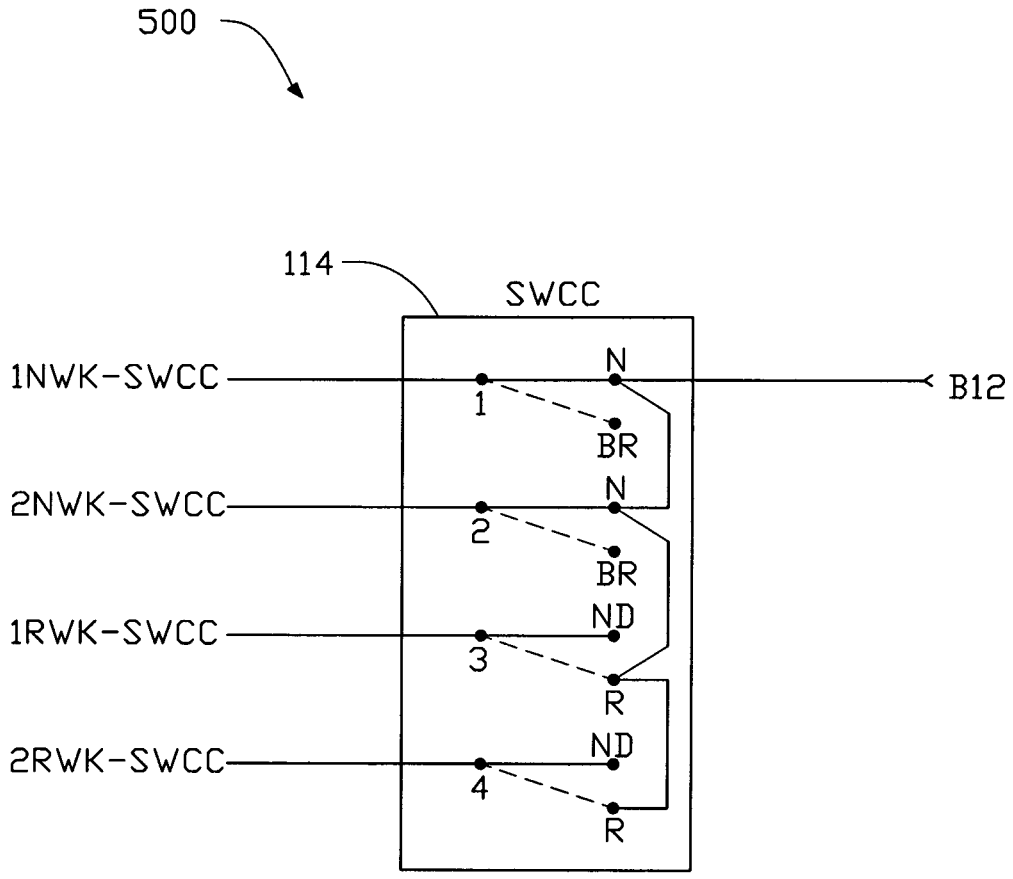

500
114
SWCC
1NWK-SWCC
2NWK-SWCC
1RWK-SWCC
2RWK-SWCC
1
2
3
4
N
BR
N
BR
ND
R
ND
R
B12

Fig 5

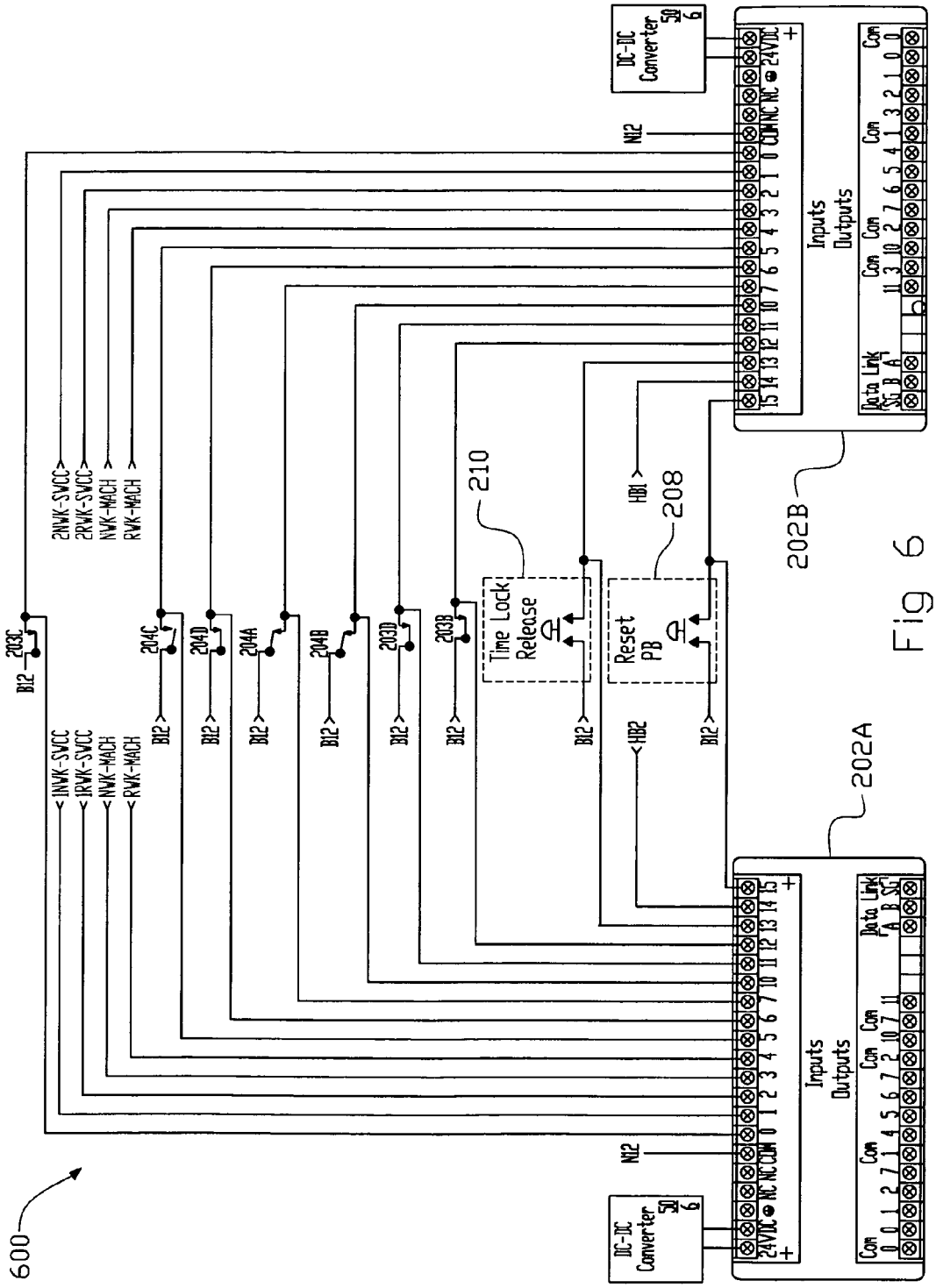
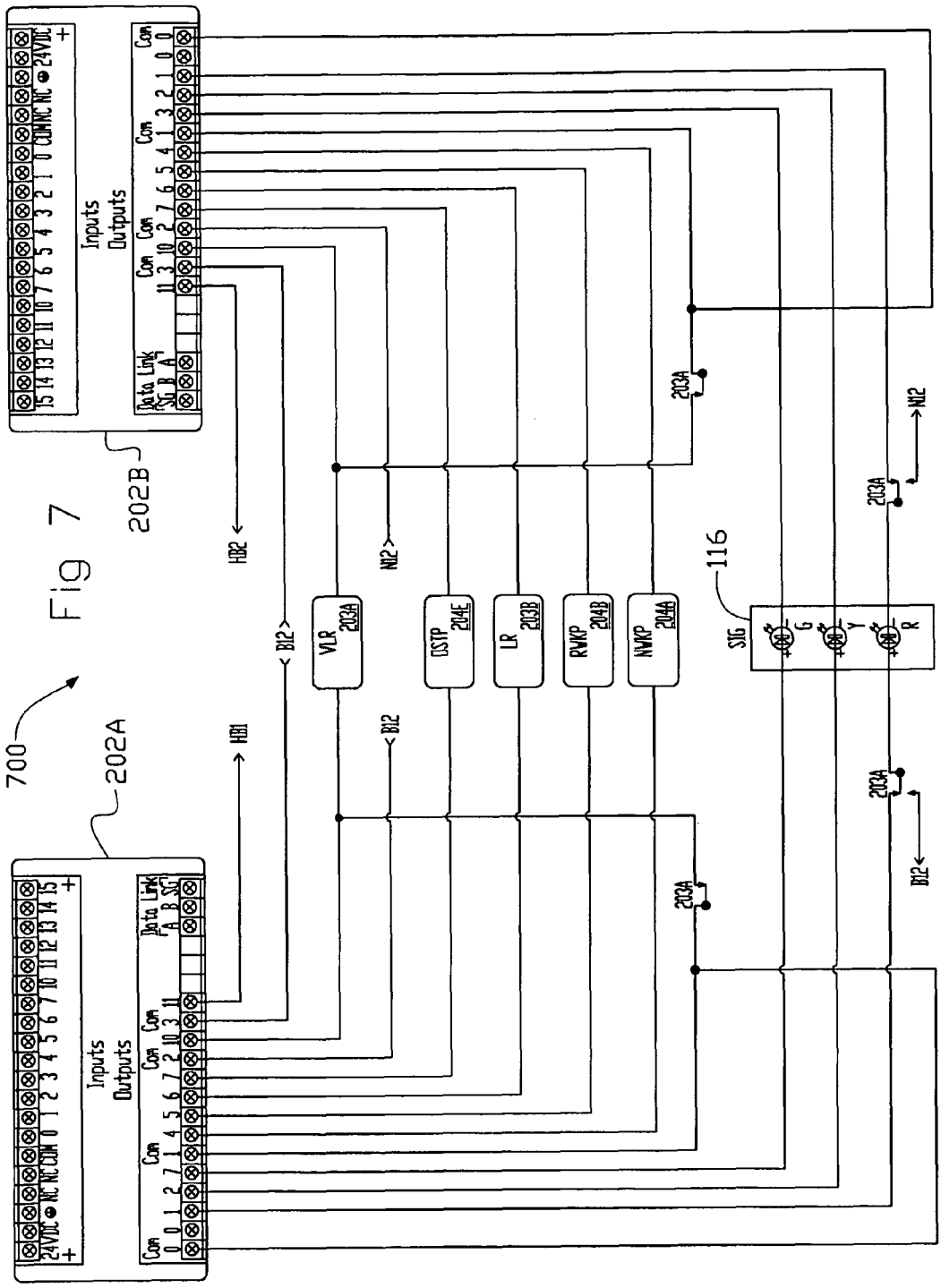

600
202A
202B
DC-DC Converter
Inputs
Outputs
Data Link
Time Lock Release
Reset PB
210
208
203C
204C
204D
204A
204B
203D
203B
2NWK-SVCC
2RWK-SVCC
NWK-MACH
RWK-MACH
1NWK-SVCC
1RWK-SVCC
B12
N12
HB1
HB2

Fig 6


700
202A
202B
Fig 7
Inputs
Outputs
Data Link
HB1
HB2
B12
N12
VLR 203A
DSTP 204E
LR 203B
RWKP 204B
NWKP 204A
116
SIG
G
Y
R
203A

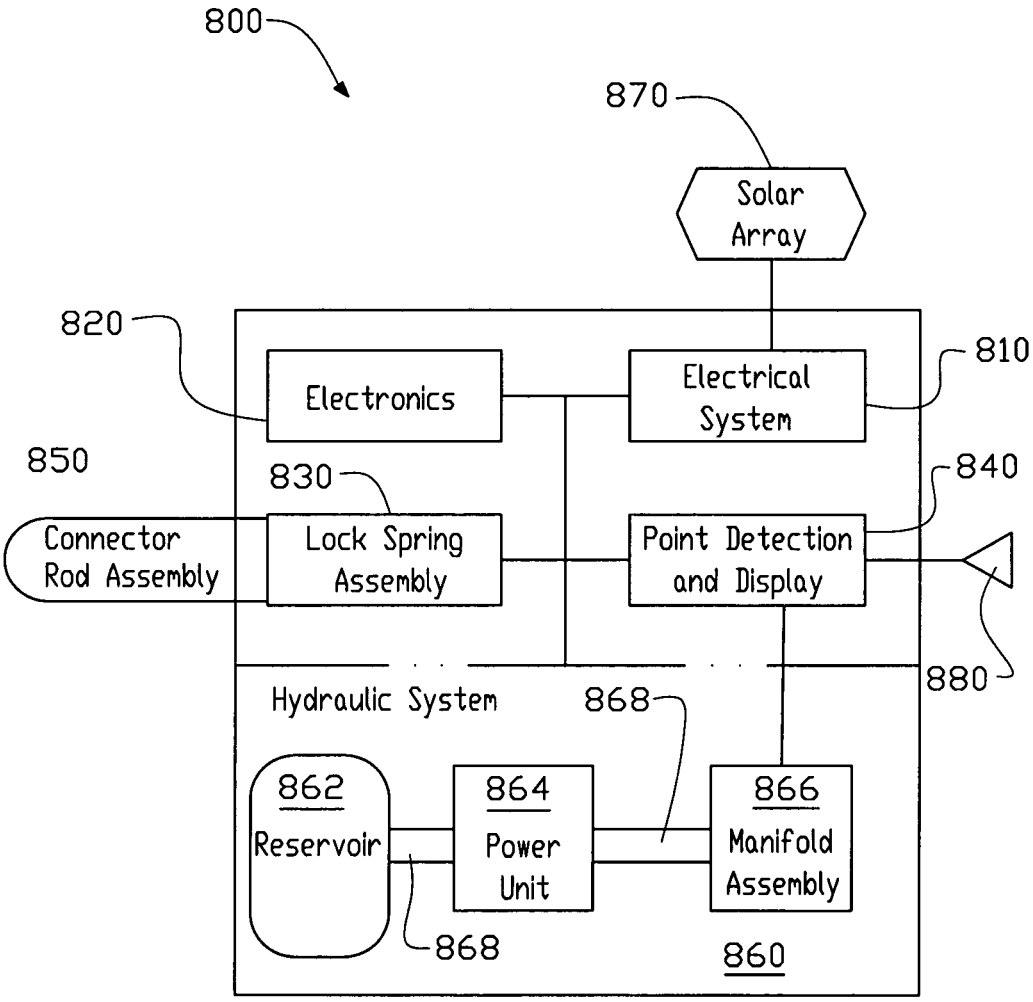

800
870
Solar Array
820
Electronics
Electrical System
810
850
830
840
Connector Rod Assembly
Lock Spring Assembly
Point Detection and Display
880
Hydraulic System
868
862
Reservoir
864
Power Unit
866
Manifold Assembly
868
860

Fig 8

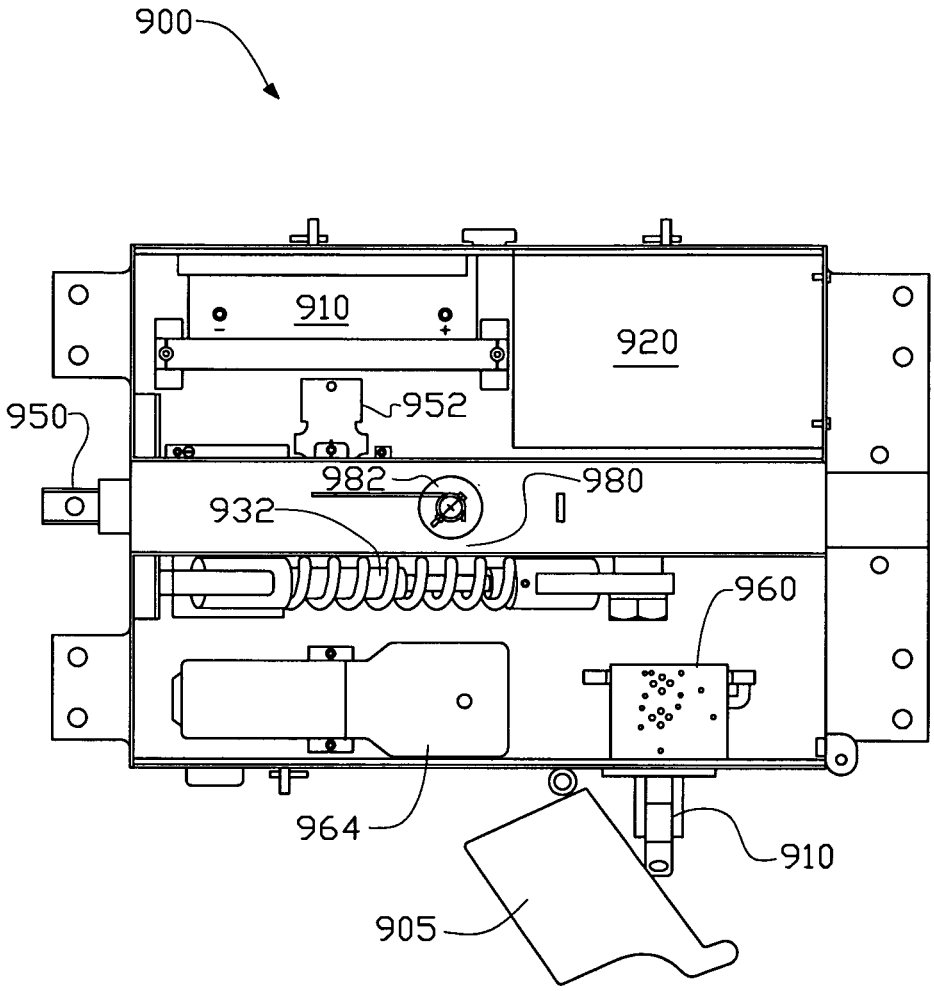


Fig 9

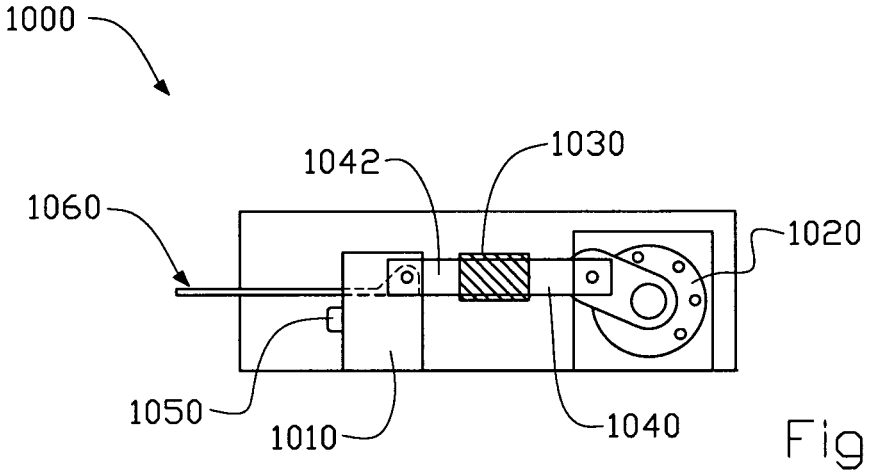


Fig 10

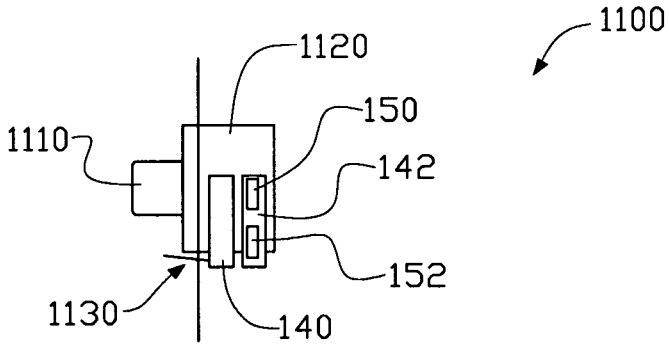


Fig 11

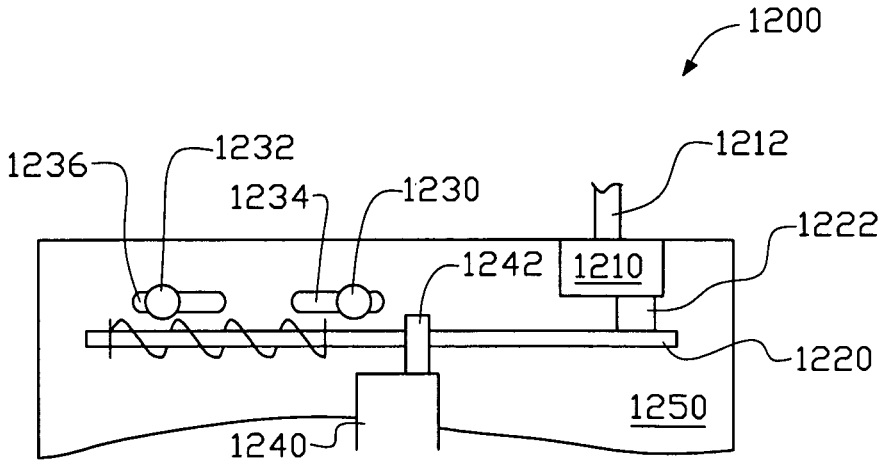


Fig 12

TABLE 1

Parameter	Set To	Description	Explanation
06	00	Self Restore	Sets self restore function to be controlled by MC12
07	05	Restore Time (sec)	Seconds after falling edge of MC13 to controlswitch normal for self restore
08	00	Restore Time (min)	Minutes after falling edge of MC13 to controlswitch normal for self restore
30	00	Toggle function	Disables toggle input MC2
31	01	Normal/Reverse Function	Enables inputs MC1 and MC3
44	01	Throw Disable MC8	Set input MC8 to act as a normally open contact
45	00	Throw Disable MC4	Set input MC4 to act as a normally closed contact
47	01	Third Voice Enable	Sets DTMF 112 to transmit out of correspondence message when necassary
63	90	Third Voice Interval	Sets DTMF 112 to transmit out of correspondence message every 90 minutes when switch 108 is out of correspondence

Fig 13

HYDRAULIC SWITCH MACHINE FOR RAILROADS

CROSS REFERENCE TO RELATED APPLICATIONS

The invention is related to, is a Continuation-in-Part of, and claims priority from U.S. patent application Ser. No. 12/217,184, filed on Jul. 2, 2008 (now Abandoned), which is a Continuation of U.S. patent application Ser. No. 11/028,753 filed on Jan. 3, 2005 (now U.S. Pat. No. 7,416,159 issued on Aug. 26, 2008), which claims priority to U.S. Provisional Patent Application No. 60/534,088 filed on Jan. 2, 2004, all having common inventor Beaman.

FIELD OF INVENTION

The invention relates generally to railroad infrastructure, and more particularly to railroad switches.

PROBLEM STATEMENT

Interpretation Considerations

This section describes the technical field in more detail, and discusses problems encountered in the technical field. This section does not describe prior art as defined for purposes of anticipation or obviousness under 35 U.S.C. section 102 or 35 U.S.C. section 103. Thus, nothing stated in the Problem Statement is to be construed as prior art.

Discussion

Movement of railway vehicles to and from railroad tracks is accomplished by the use of switches stands to affect the movement of the switch points. For example, the use of mainline hand-operated switches is governed by federal regulation 49CFR236.410. However, there is a need to provide switching that provides greater reliability and safety than the existing switching such as those that use throw-out linkages. The present invention provides these advantages.

BRIEF DESCRIPTION OF THE DRAWINGS AND TABLES

Various aspects of the invention, as well as an embodiment, are better understood by reference to the following detailed description. To better understand the invention, the detailed description should be read in conjunction with the drawings and tables, in which:

FIG. **1** is a block schematic **100** showing a system for a remotely controlled switch.

FIG. **2** is a block diagram of MCU.

FIG. **3** is a block schematic that shows one embodiment of the track circuits.

FIG. **4**A is a diagram depicting a power-operated switch.

FIG. **4**B is a diagram that illustrates the application and modifications of the power-operated switch.

FIG. **5** illustrates the application of an exemplary switch circuit controller.

FIG. **6** is a diagram depicting PLC inputs.

FIG. **7** is a diagram depicting PLC outputs.

FIG. **8** block-diagram of a switch machine.

FIG. **9** illustrates a preferred layout of the switch machine.

FIG. **10** is an isolated face-on view of a lock spring assembly.

FIG. **11** shows selected top-down detail of a manifold assembly.

FIG. **12** illustrates isolated detail of a mechanical target drive linkage.

FIG. **13** illustrates Table 1, which shows user-controlled parameters.

Mnemonics List provides code for implementing one embodiment of the invention.

SELECTED ABBREVIATIONS & ACRONYMS

AC—Alternating Current
B12—Positive (+) 12 volts DC power.
DC—Direct Current
DTMF—Dual-Tone Multi-Frequency
GLC—Global Logic Controller
HPU—Hydraulic Power Unit
LED—Light Emitting Diode
MOW—Maintenance of Way
N12—Negative (−) 12 volts DC power from the battery.
NWK—Wire tag indicating the normal proximity sensor indication
NWZ—Wire tag indicating normal directional control valve
PROX—Inductive proximity sensor
RWK—Wire tag indicating reverse proximity sensor indication
RWZ—Wire tag indicating reverse directional control valve
SPPI—Switch Point Position Indicator
VAC—Volts Alternating Current
VDC—Volts Direct Current
VHF—Very High Frequency

EXEMPLARY EMBODIMENT OF A BEST MODE

The invention is an electrically controlled, hydraulically actuated power switch machine employing hydraulic actuation and spring holding for smoothly throwing any size switch point in a railroad. It incorporates a direct-drive design and an adjustable spring holding force. It is suited for both mainline and yard applications and is designed to integrate easily with modern automated control systems, and is also employable in dark territory.

Interpretation Considerations

When reading this section (An Exemplary Embodiment of a Best Mode, which describes an exemplary embodiment of the best mode of the invention, hereinafter "exemplary embodiment"), one should keep in mind several points. First, the following exemplary embodiment is what the inventor believes to be the best mode for practicing the invention at the time this patent was filed. Thus, since one of ordinary skill in the art may recognize from the following exemplary embodiment that substantially equivalent structures or substantially equivalent acts may be used to achieve the same results in exactly the same way, or to achieve the same results in a not dissimilar way, the following exemplary embodiment should not be interpreted as limiting the invention to one embodiment.

Likewise, individual aspects (sometimes called species) of the invention are provided as examples, and, accordingly, one of ordinary skill in the art may recognize from a following exemplary structure (or a following exemplary act) that a substantially equivalent structure or substantially equivalent act may be used to either achieve the same results in substantially the same way, or to achieve the same results in a not dissimilar way.

Accordingly, the discussion of a species (or a specific item) invokes the genus (the class of items) to which that species belongs as well as related species in that genus. Likewise, the recitation of a genus invokes the species known in the art. Furthermore, it is recognized that as technology develops, a number of additional alternatives to achieve an aspect of the invention may arise. Such advances are hereby incorporated within their respective genus, and should be recognized as being functionally equivalent or structurally equivalent to the aspect shown or described.

Second, the only essential aspects of the invention are identified by the claims. Thus, aspects of the invention, including elements, acts, functions, and relationships (shown or described) should not be interpreted as being essential unless they are explicitly described and identified as being essential. Third, a function or an act should be interpreted as incorporating all modes of doing that function or act, unless otherwise explicitly stated (for example, one recognizes that "tacking" may be done by nailing, stapling, gluing, hot gunning, riveting, etc., and so a use of the word tacking invokes stapling, gluing, etc., and all other modes of that word and similar words, such as "attaching").

Fourth, unless explicitly stated otherwise, conjunctive words (such as "or", "and", "including", or "comprising" for example) should be interpreted in the inclusive, not the exclusive, sense. Fifth, the words "means" and "step" are provided to facilitate the reader's understanding of the invention and do not mean "means" or "step" as defined in §112, paragraph 6 of 35 U.S.C., unless used as "means for—functioning—" or "step for—functioning—" in the Claims section. Sixth, the invention is also described in view of the Festo decisions, and, in that regard, the claims and the invention incorporate equivalents known, unknown, foreseeable, and unforeseeable. Seventh, the language and each word used in the invention should be given the ordinary interpretation of the language and the word, unless indicated otherwise.

As will be understood by those of ordinary skill in the art, various structures and devices are depicted in block diagram form in order to avoid unnecessarily obscuring the invention. As used, herein and the accompanying drawings, B12 refers to positive 12 volts, and N12 refers to negative 12 volts. Additionally the term "set" refers to the application of 12 volts (B12), while the term "reset" refers to the removal of 12 volts.

Some methods of the invention may be practiced by placing the invention on a computer-readable medium. Computer-readable mediums include passive data storage, such as a random access memory (RAM) as well as semi-permanent data storage such as a compact disk read only memory (CD-ROM). In addition, the invention may be embodied in the RAM of a computer and effectively transform a standard computer into a new specific computing machine.

Data elements are organizations of data. One data element could be a simple electric signal placed on a data cable. One common and more sophisticated data element is called a packet. Other data elements could include packets with additional headers/footers/flags. Data signals comprise data, and are carried across transmission mediums and store and transport various data structures, and, thus, may be used to transport the invention. It should be noted in the following discussion that acts with like names are performed in like manners, unless otherwise stated.

Of course, the foregoing discussions and definitions are provided for clarification purposes and are not limiting. Words and phrases are to be given their ordinary plain meaning unless indicated otherwise.

DESCRIPTION OF THE DRAWINGS

The invention is described in the context of employment in dark territory. However, it is understood that the invention has application in mainline and yard applications as well, as is understood by those of ordinary skill in the art.

System Overview

FIG. **1** is a block schematic **100** showing a system for a remotely controlled switch. According to one embodiment, a switch **108** is mechanically coupled to a set of switch points (points) **124**. It is understood that switch points, rather than being points in a mathematical sense, are the terminal portion of a railroad track. In the present example, the switch points **124** are the terminal portion of the railroad tracks **126** that move. Operation of the switch **108** moves the points **124** to either the normal or reverse positions. The preferred switch being a power operated spring switch such as model LP3000 manufactured by General Electric Transportation Systems™ or a similar system known to those of skill in the art. However, any power-operated switch manufactured for railway applications may be used and the invention is not limited to any particular switch. Switch **108** contains a controller **110** and a Dual Tone Multiple Frequency (DTMF) module **112** (a DTMF module decodes tones and executes commands based on the tones and/or the sequence of those tones). Controller **110** governs and controls the operations of the switch. DTMF module **112** provides a method of command input and status output (this is in addition to the serial and electro-mechanical methods provided by controller **110**). Any external power source may be used including but not limited to any AC power source, any DC power source (along with the appropriate converters), or a remote power source such as a solar charging system **122**.

A switch circuit controller (SWCC) **114** is connected to the points **124** to provide a secondary position indication. Additionally, two "vital" track circuits **102** are provided: On-Switch circuit **102**A (OS-A), and On-Switch circuit **102**B (OS-B) (keep in mind that "vital" herein is a term of art, and does not mean that an item is "vital to the invention"). The circuits **102**A and **102**B detect the presence of a train on a short track segment. Any vital track circuit or equivalent manufactured for railway applications may be used. Additionally, the track circuits, as used, provide a zone of protection around and including the switch points that includes the facing point side and trailing point sides on both the normal and reverse sides of the switch. "Facing point" and "trailing point" are terms known in the art; but for the benefit of the general reader, the facing point direction is the direction a train takes when moving into a switch from facing point to trailing point, and the trailing point direction is the direction a train takes when moving into a switch from trailing point to facing point.

The invention is not limited to a particular number of On-Switch circuits, but includes any number and style of circuits that provide the required zone of protection. In addition, it is also understood in the art that in the present context, the term "Sheet" and "Segment" are interchangeable with the term "Switch." These circuits can include, but are not limited to, AC circuits, DC circuits, and wheel detectors. Of course, it is understood in the art that the specific selection, design, and application of track circuits are dependent on environmental and operational factors.

A plurality of switch position indicators **116** are provided that, in one embodiment, each contain a three-color single

aspect display mechanism for visually displaying the status of the switch points **124**. For example, in one embodiment, the colors may be RED, YELLOW, and GREEN. The display colors may be provided for by any mechanism approved for railway use and the invention includes but is not limited to LED displays and filament displays. Two indicators **116** provide a visual indication of the status of the switch points **124** to railway vehicles with the indicators **116** positioned in close proximity to switch **108**. The first indicator **116** provides indications to railway vehicles approaching the facing points **124** and the second indicator provides indications to railway vehicles approaching the trailing points **124**. The actual placement of the indicators **116** is dependant on environmental considerations.

A communication system is provided that is comprised of a wireless communication device, such as radios **104**A and **104**B: where radio **104**A couples to the Main Control Unit (MCU) **118**, and radio **104**B is provided for railway vehicles and railway personnel (radios **104**A and **104**B preferably have DTMF capabilities). Of course, other wireless communication devices interchangeable with radios are usable as will be readily apparent to those of skill in the art upon reading the present disclosure. The communication system is utilized, at least in part, to provide remote control and indication messages. Additionally, the invention is not limited to any particular communication means or method and can include but is not limited to: digital communications, analog communications, copper, fiber optics, Local Area Networks (LAN), or Wide Area Networks (WAN), for example. According, MCU **118** is provided to allow for the safe operation of the switch.

Of course, this section discusses exemplary portions of an exemplary embodiment of the invention. It is understood that equivalent portions, sometimes having equivalent devices and means, may be substituted, and are readily apparent to those of ordinary skill in the art after reading this disclosure.

Main Control Unit

FIG. **2** is a block diagram of MCU **118**. MCU **118** contains two programmable logic controllers (PLC) **202**A and **202**B. Programmable logic controllers **202** may be implements as Micro3C™ model number FC2AC24A4C manufactured by the IDEC™ Corporation. However, any programmable logic controller with similar operating characteristics, such as a Digital Signal Processor (DSP), may be used, and the invention is not limited to any particular programmable logic controller. Additionally, programmable logic controllers (PLCs) **202** may be programmed according to a ladder logic or mnemonic method, for example.

MCU **118** contains four vital relays **203** and five non-vital relays **204**. Vital relays **203** are model 4000004 manufactured by Safetran™. Relays **204** are non-vital relays model RH4B-UL manufactured by the IDEC Corporation™. Of course, these relays are exemplary and any equivalent relay providing similar operating characteristics may be used.

Relays **204**A-E are used to repeat the status of various conditions and states of the system. Contacts for relays **204** are used as inputs to logic controllers **202** and as part of logic circuits. Relay **204**A is the normal position repeater (NWKP). Relay **204**B is the reverse position repeater (RWKP). Relay **204**C is the normal control repeater (NWZP). Relay **204**D is the reverse control repeater (RWZP). Relay **204**E is the track circuit repeater (OSTP). Relay **204**E represents the logical AND of track circuits **102** in the system.

Vital relays (relay) **203** provide(s) for various functions within the MCU **118**. Each relay **203** operates on a closed-circuit principal whereby the relay coils are energized when denoting a least restrictive state. Relay **203**A is a Vital Lock Relay (VLR) that operates as a master relay. Relay **203**A is set when the system is operating correctly. A failure of the system causes power to be removed from relay **203**A thereby preventing operation of the system. Relay **203**B is the Lock Relay (LR) that operates as a locking mechanism for the system. Power is removed from relay **203**B under various conditions including, but not limited too, the presence of a railway vehicle as determined by track circuits **102**. Relay **203**C is the track circuit **102**A repeater (OS-AP). Relay **203**C repeats the status of track circuit **102**A and is used for input to logic controllers **202**. Relay **203**D is the track circuit **102**B repeater (OS-BP). Relay **203**D repeats the status of track circuit **102**A and is used for input to logic controllers **202**.

The invention is not restricted to any particular power source and may include but is not limited to converted AC power, or external DC power. In one embodiment a battery **205** is charged by a solar charger **122**.

According to an embodiment a DC-DC converter **206** is provided to convert the 12-volt battery **205** power to the 24 volt power required to power the programmable logic controllers **202**. However, the use of a converter depends on the programmable logic controllers **202** utilized (the invention is not limited to any particular converter). The MCU **118** comprises, in one embodiment, a single pole momentary push button switch (PB) **208**. PB **208** is used to provide a reset input into programmable logic controllers **202**. Any single pole momentary push button may be used as is apparent to those of skill in the art, and the invention is not limited to any particular pushbutton. MCU **118** comprises two single pole single throw momentary push buttons PB **208**, part number DS-126 manufactured by Standard Manufacturing™. However, any push button switch or equivalent may be used and the invention is not limited to any particular type.

Of course, this section discusses exemplary portions of an exemplary embodiment of the invention. It is understood that equivalent portions having equivalent devices and means may be substituted, and are readily apparent to those of ordinary skill in the art after reading this disclosure.

Track Circuits

Track circuits prevent unwanted/undesirable switch operation, and re-enable switch operation. FIG. **3** is a block schematic **300** that shows one embodiment for the track circuits **102**. Track circuit **102**A is connected to the main rails on both the facing point side and trailing point side of the points **124**. Each leg, transmit and receive, is preferably protected by lightning arrestors **308**, such as part number 022585-3X manufactured by Safetran Systems™. Additionally, each transmit and receive pair of wires is conditioned by a track equalizer **306** such as part number 022700-1X manufactured by Safetran Systems™. Track circuit **102**A operates by detecting an open circuit (or shunt) across the main rails. In the un-shunted state (or closed circuit state) track circuit **102**A energizes relay outputs **2** and **4**, thereby driving the coil of relay OS-AP **203**C. Track circuit **102**B is structured and operates in a similar manner, as is readily apparent to those of skill in the art.

Of course, this section discusses an exemplary portion of an exemplary embodiment of the invention. It is understood that an equivalent portion having equivalent devices and means may be substituted, and are readily apparent to those of ordinary skill in the art after reading this disclosure.

Power Switch

In order to utilize the preferred switch **108**, it should be modified. FIG. **4**A is a diagram depicting a power-operated switch. The switch is comprised of a hydraulic power unit **402**, a hydraulic manifold **404**, and a set of proximity switches **406**, along with controller **110** and DTMF module

112. Switch 108 operates by utilizing hydraulic force supplied by hydraulic power unit 402 to operate mechanical links to points 124. The direction of movement is determined by manifold 404 where the normal and reverse solenoids are controlled by controller 110. Controller 110 is configured to receive control inputs from pushbuttons 408 and DTMF module 112. Controller 110, when receiving a normal position control input, sets output MC17. Controller 110, when receiving a reverse position control input, sets output MC18. Additionally, hydraulic unit 402 is operated by controller 110 by setting output MC19. MC19 will remain set until position inputs MC10 or MC11 match the desired control position or a pressure limit is reached, set as input MC9. Inputs MC10 and MC11 are set by proximity switches 406.

Upon achieving correspondence between the desired control position and the indicated position DTMF 112 sets output 12 PTT, where PTT is used to key radio 104A. Additionally, DTMF 112 sets output 13 AUDIO where AUDIO is used as a "line in" for radio 104A and where output 13 AUDIO comprises pre-recorded messages. DTMF 112 is configured with one message for normal correspondence, one message for reverse correspondence, and one message for out of correspondence. If a control by controller 110 is received and switch 108 fails to achieve correspondence, as determined by controller 110, DTMF 112 sets output 12 PTT and output 13 AUDIO where the message is a prerecorded message indicating an "out of correspondence" condition.

Additionally, controller 110 has two inputs MC4 and MC8 that are used to prevent the setting of outputs MC17, MC18 and MC19 thereby preventing control of switch 108. Inputs MC4 and MC8 are typically utilized in conjunction with track circuits to prevent the operation of switch 108 when a railway vehicle is within the detection zone. Once configured, inputs MC4 and MC8 will allow operation of switch 108 when both MC4 and MC8 are set, and disallow operation of switch 108 when either input MC4 or MC8 is not set.

One preferred power switch, model LP3000, has a feature for automatically restoring switch 108 to a "normal" position following a reverse movement of a railway vehicle. This option is configurable in software and is triggered by two inputs MC12 and MC13. Input MC12 is used to condition the controller 110 to automatically restore switch 108 to the normal position following a reverse movement of a railway vehicle. Input MC13 is used to trigger the restoration of switch 108 to the normal position. A falling edge (removal of a signal) on input MC13 will trigger the restoration of switch 108 after a configurable, pre-determined, time period. Accordingly, from the forgoing, it is apparent to one of skill in the art how to configure other power switches to achieve the teachings of the present discussion.

Power Switch Modifications

FIG. 4B is a diagram 400B illustrating the application and modifications of switch 108 according to an embodiment. In order to utilize the preferred switch 108 various modifications must be made as follows:

the B12 supply for pushbuttons 408 originates in MCU 118 and is switched by a front contact of relay 203B,

the B12 supply for MC4 and MC13 originates in MCU 118 and is switched by a front contact of relay 203B—the signal for MC13 is accomplished by the placement of a jumper from MC4 to MC13,

the B12 supply for manifold 404 originates in MCU 118 and is switched by a front contact of relay 203B (the normal solenoid is driven by the switched B12 in a logical AND circuit utilizing a front contact of relay 204D; the reverse solenoid is driven by the switched B12 in a logical AND circuit utilizing a front contact of relay 204C),

the B12 supply for inputs MC10 and MC11 originates in MCU 118 and is switched by a front contact of relay 203A (input MC10 is driven by the switched B12 in a logical AND circuit utilizing a front contact of relay 204A; input MC11 is driven by the switched B12 in a logical AND circuit utilizing a front contact of relay 204B),

input MC12 is driven by B12 that originates in MCU 118 that is switched by a front contact of relay 204B (the switched B12 is wired through toggle 234 where the circuit is used to either enable or disable the auto restore feature of switch 108; proximity sensors 406 are wired to MCU 118 as inputs, where the normal proximity sensor is NWK-MACH and the reverse proximity sensor is RWK-MACH), and

output MC17 is wired to the coil of relay 204C (NWZP) in MCU 118; where output MC18 is wired to the coil of relay 204D (RWZP) in MCU 118, DTMF 112 input 11 is wired through controller 118 to radio 104A, DTMF 112 output 12 is wired through controller 118 to radio 104A and switched by a front contact of relay 204E, and DTMF 112 output 13 is wired through MCU 118 to radio 104A.

Software in controller 110 for switch 108 is typically preconfigured by the manufacturer. Software utilities to modify certain operating parameters are also typically provided by the manufacturer. In one embodiment, controller 110 contains 65 standard configurable parameters and 4 auxiliary configurable parameters related to DTMF 112. Here, the four auxiliary parameters are: QUERY, REVERSE, TOGGLE, and NORMAL. The default setting for the auxiliary parameters is <locked>. Only the NORMAL and REVERSE parameters are modified. Each parameter is modified to a six digit numeric code in the form of XXXXYY, where XXXX represents a unique identification (ID) for the switch, as determined by the railroad, and YY represents the desired code to represent the given control, such as 11 for NORMAL, and 22 for REVERSE. Table 1 shows user-controlled parameters. Other parameters (except those shown in Table 1) remain at factory defaults.

Of course, the prior sections regarding the power switch discuss an exemplary portion of an exemplary embodiment of the invention. It is understood that equivalent portions having equivalent devices and means may be substituted, and are readily apparent to those of ordinary skill in the art after reading this disclosure.

Switch Circuit Controller

FIG. 5 illustrates the application of an exemplary switch circuit controller 114. Circuit controller 114 is mechanically linked to points 124. Circuit controller 114 operates by closing certain contacts when the points are in various positions. Circuit controller 114 has four outputs, 1 through 4, wired to MCU 118 as 1NWK-SWCC, 2NWK-SWCC, 1RWK-SWCC, and 2WK-SWCC respectively. Circuit controller 114 is utilized to provide an alternate method of determining the position of the points 124 from that provided by switch 108. Contacts of circuit controller 144 operate as follows:

N—Full normal to, but not including, ¼" from normal.

BR—¼" from normal to full reverse.

ND—¼" from reverse to full normal.

R—Full reverse to, but not including, ¼" from reverse

The approach described for a MCU 118 is now continued with reference to FIG. 6. Again, this section discusses an exemplary portion of an exemplary embodiment of the invention. It is understood that equivalent portions having equivalent devices and means may be substituted, and are readily apparent to those of ordinary skill in the art after reading this disclosure.

Input Circuits

FIG. **6** is a diagram **600** that illustrates the inputs for logic controllers **202** according to an embodiment and where inputs for logic controller **202**B are shown reflected from their actual position for clarity. Logic controllers **202** inputs operate as either a DC source input, or a DC sink input, according to the wiring of the COM input.

With nomenclature:

K	Indication	R	Reverse
W	Switch	Z	Control
N	Normal	SWCC	Switch Circuit Controller
HB	Heart Beat	MACH	Machine

For each logic controller **202** the COM input line is wired to N12 thereby creating a sink for all inputs. Input **0** of each logic controller **202** is wired to B12 that is switched through a front contact of relay **203**C. Input **1** of logic controller **202**A is wired to 1NWK-SWCC from circuit controller **114**. Input **1** of logic controller **202**B is wired to 2NWK-SWCC from circuit controller **114**.

Input **2** of logic controller **202**A is wired to 1RWK-SWCC from circuit controller **114**. Input **2** of logic controller **202**B is wired to 2RWK-SWCC from circuit controller **114**. Input **3** of logic controllers **202** are wired to NWK-MACH from switch **108**. Input **4** of logic controllers **202** are wired to RWK-MACH from switch **108**. Input **5** of logic controllers **202** are wired to B12 that is switched through a front contact of relay **204**C. Input **6** of logic controllers **202** are wired to B12 that is switched through a front contact of relay **204**D. Input **7** of logic controllers **202** are wired to B12 that is switched through a back contact of relay **204**A. Input **10** of logic controllers **202** are wired to B12 that is switched through a back contact of relay **204**B. Input **11** of logic controllers **202** are wired to B12 that is switched through a front contact of relay **203**D. Input **12** of logic controllers **202** are wired to B12 that is switched through a back contact of relay **203**B. Input **13** of logic controllers **202** are wired to B12 that is switched through pushbutton **210**.

Input **14** of logic controller **202**A is wired to output HB**2** of logic controller **202**B where HB**2** is a pulsed output denoting the operational heartbeat of logic controller **202**B. Input **14** of logic controller **202**B is wired to output HB**1** of logic controller **202**A where HB**1** is a pulsed output denoting the operational heartbeat of logic controller **202**A. Input **15** of logic controllers **202** are wired to B12 that is switched through pushbutton **208**. Of course, this section discusses exemplary portions of an exemplary embodiment of the invention. It is understood that equivalent portions having equivalent devices and means may be substituted, and are readily apparent to those of ordinary skill in the art after reading this disclosure.

Output Circuits

FIG. **7** illustrates the outputs for logic controllers **202** (outputs for logic controller **202**B are shown reflected from their actual position for clarity). Outputs for logic controllers **202** operate as DC relays where the outputs operate as either DC source outputs or DC sink outputs depending on the wiring of control inputs. Each logic controller **202** has four control inputs labeled as COM**0**, COM**1**, COM**3**, and COM**3**, and where COM**0** determines the operation of outputs **0**, **1**, **2**, and **3**, COM**1** determines the operation of outputs **4**, **5**, **6**, and **7**, COM**2** determines the operation of output **10**, and COM**3** determines the operation of output **11**. All outputs for logic controller **202**A are wired as source outputs with COM**0**, COM**1**, COM**2** and COM**3** wired either directly to B12, or wired to B12 through logic circuits. Outputs **0** through **10** of logic controller **202**B are wired as sink outputs with COM**0**, COM**1** and COM**2** wired either directly to N12, or wired to N12 through logic circuits. Output **11** of logic controller **202**B is wired as a source output with COM**3** wired to B12.

COM**2** of logic controller **202**A is wired directly to B12. COM**2** of logic controller **202**B is wired directly to N12. When output **10** of logic controllers **202** are set a circuit is created driving the coil of relay **203**A. Additionally, inputs for COM**0** and COM**1** of logic controllers **202** are supplied by outputs **10** where output **10** of logic controller **202**A is B12 and output **10** of logic controller **202**B is N12. For each logic controller **202** COM**0** and COM**1** are switched through front contacts of relay **203**A. A failure of either logic controller to set output **10** will open the circuit for relay **203**A thereby opening all circuits for outputs **1** through **7** of logic controllers **202**.

Output **0** of logic controllers **202** are not used. Output **1** of logic controllers **202** creates a circuit for the RED aspect of position indicators **116**. Outputs **1** of logic controllers **202** are switched through front contacts of relay **203**A. Additionally, B12 and N12 is supplied through back contacts of relay **203**A creating a circuit for the RED aspect of position indicators **116** when relay **203**A is in the open position. Output **2** of logic controllers **202** create a circuit for the YELLOW aspect of position indicators **116**. Output **3** of logic controllers **202** create a circuit for the GREEN aspect of position indicators **116**. Output **4** of logic controllers **202** create a circuit to drive the coil of relay **204**A. Output **5** of logic controllers **202** create a circuit to drive the coil of relay **204**B. Output **6** of logic controllers **202** create a circuit to drive the coil of relay **203**B. Output **7** of logic controllers **202** create a circuit to drive the coil of relay **204**E. Output **10** of logic controllers **202** create a circuit to drive the coil of relay **203**A. Output **11** of logic controllers **202** operate as a pulsed output denoting the operational heartbeat of the logic controllers **202**. Output **11** of logic controller **202**A is denoted as HB**1** and is wired to input **14** of logic controller **202**B. Output **11** of logic controller **202**B is denoted as HB**2** and is wired to input **14** of logic controller **202**A. Like other sections, this section discusses exemplary portions of an exemplary embodiment of the invention. It is understood that equivalent portions having equivalent devices and means may be substituted, and are readily apparent to those of ordinary skill in the art after reading this disclosure.

PLC Program

One exemplary program for operating a method according to the invention operates in two distinct modes: initialization and operation. The initialization mode is entered when the logic controllers **202** are powered up or a reset signal is received on input **15**. During the initialization mode various timers and flags are set to allow the program to achieve a stable operating state. Additionally the program begins generating a periodic heartbeat on output **11**. The heartbeat is programmed for a continuous duty cycle of 3 seconds on and 7 seconds off. Each logic controller **202** reads the other logic controllers **202** heart beat on input **14**. If during the initialization, or operational modes the received heartbeat is not detected or falls outside of the allowable timing parameters output **10** is turned off thereby opening circuits on outputs **0** through **7**. In this state the indicators **116** will display a RED aspect, and switch **108** will be prevented from being controlled by the open circuit on relay **203**B. Additionally, during the operating mode program will turn off output **10** under several conditions where an input does not agree with a calculated state or an output. These checks include certain feedback circuits that include inputs **7**, **10**, and **12**.

Once the program initializes it enters the operational mode. During this mode the program executes in a continuous loop that reads the inputs and sets the outputs according to the programmed logic. In addition to the operations already described, the general operation of a system for a remotely controlled switch according to various embodiments is continued. This section discusses an exemplary method of an exemplary embodiment of the invention. It is understood that equivalent methods (and portions of methods) having equivalent or substantially similar ends may be substituted, and are readily apparent to those of ordinary skill in the art after reading this disclosure. To further aid understanding of the invention, program mnemonics are provided with the drawings as the Mnemonics Listing.

Operation

One method according to the invention is shown in FIG. **8** as a switch algorithm **800**, which may be practiced as software. The switch algorithm **800** operates by applying both software logic and relay logic to the operation of switch **108**. Four goals of the switch algorithm **800** are: to allow the remote control of switch **108**, provide feedback on the status of switch **108** to railway personnel, prevent the control of switch **108** when occupied or other operating conditions require, and prevent the control of switch **108** in the presence of a component or logical failure.

Operational control of the switch algorithm **800** begins with a receive wireless command act **810** in which the receipt of a radio dual tone multi-frequency command received by DTMF **112** that is generated by radio **104**B. DTMF **112** decodes the message, and once validated to match the programmed codes in a validate codes act **820**, the DTMF **112** causes controller **110** to execute the control by setting outputs MC **17** for a NORMAL command, or MC**18** for a REVERSE command in a control command act **830**. These outputs set relays **204**C and **204**D, respectively. These relays drive the solenoids of manifold **404** but are switched by relay **203**B. Relay **203**B is the Lock Relay, set (on) when unlocked and reset (off) when locked. Relay **203**B is set only when track circuits **102** are un-occupied, certain software timers are not running, and relay **203**A is set (on). If relay **203**B is reset, switch **108** is locked and cannot be controlled. Accordingly, in a check relay act **840**, relay **203**B is queried to determine if it is in a condition for operation. If the switch **203**B is in a condition for operation, then the switch algorithm **800** proceeds to a detect correspondence query **850**. If the switch **203**B is not in a condition for operation, then the relay **203**B is in a reset mode and the switch **108** is locked as shown in the relay off act **845**.

The software timers that govern the operation of relay **203**B may include a 15-minute approach timer. The approach timer is used to lock the switch for 15 minutes after the switch has reached correspondence as indicated by logic controller **202** inputs **1**, **2**, **3**, **4**, **5**, **6**, **7**, and **8**. As indicated above, while the approach timer is running switch **108** cannot be re-controlled. The approach timer can be slotted off by the occupancy track circuits **102**.

When controller **110** detects correspondence as governed by inputs MC**10** and MC**11** in the detect correspondence query **850**, controller **110** causes DTMF **112** to transmit via radio **104**A a pre-recorded message—one for normal correspondence and one for reverse correspondence in a transmit act **860**. Thus, if controller **110** detects a failure to achieve correspondence within a predetermined time after receiving a control controller **110** causes DTMF **112** to transmit an out of correspondence message on radio **104**A in an correspondence failure act **855**.

Feedback to railway personnel on the condition of points **124** in provided in a condition indicator act **870**, and includes the pre-recorded messages transmitted following a control message and also the display of the aspects for indicators **116**. Indicators **116** are normally turned off and are only turned on following the receipt of a control message or if relay **203**A is reset (off). The GREEN aspect of indicator **116** is used to indicate the points **124** are in the normal position. The YELLOW aspect of indicator **116** is used to indicate the points **124** are in the reverse position. The RED aspect of indicator **116** is used to indicate points **124** are in an unknown, indeterminate, or illegal, position or the system has suffered a failure. Exemplary failures in the system may include a failure to detect a heartbeat as previously described and failures relating to the states and status of various inputs and outputs.

Thus, the switch algorithm **800** logically validates that all position indications on inputs **1**, **2**, **3** and **4** are in agreement according to the logically calculated state. Additionally the switch algorithm **800** validates that the state of relay **203**B matches the calculated state of output **6**. Any failure of the system in either the heartbeat or the calculated states causes the output **10** of logic controllers **220** to be turned off. This opens relay **203**A and puts the system in the state previously described. Once in this state the system is manually reset in order to allow remote control of switch **108**. Similarly, the system is reset by the application of push button **208**A.

Of course, it should be understood that the order of the acts of the algorithms discussed herein may be accomplished in different order depending on the preferences of those skilled in the art, and such acts may be accomplished as software, and that equivalent methods (and portions of methods) having equivalent or substantially similar ends may be substituted, and are readily apparent to those of ordinary skill in the art after reading this disclosure.

Exemplary Switch Machine

The switch is preferably an electrically controlled, hydraulically actuated power switch machine. As discussed in more detail below, it uses hydraulic actuation and spring holding to enable it to smoothly throw and directly drive a switch point in a railroad, whether mainline, dark territory, or yard applications. When mated with Global Rail Systems® switch control systems, it can be remotely commanded by VHF radio using DTMF tones, spread-spectrum data radio signal or fiber optic command cable, permitting a broad range of automation.

FIG. **8** is a block-diagram of the switch machine **800**. From FIG. **8** it is seen that the switch machine **800** generally includes an electronics system **820** coupled to an electrical system **810**. The electrical system **810** generally comprises a battery which may be coupled to an AC powered charge source, as well as the wiring that couples to proximity detectors, a hydraulic motor, and pump manifold.

The electronics system **820** comprises a controller and is adapted to control a lock spring assembly **830**, a point detection and display system **840**, a connector rod assembly **850**, and a hydraulic system **860**. The lock spring assembly **830** is coupled to the electrical system **810** and electronics system **820**, and includes a spring lever coupled to a spur gear (described below), and is coupled to the hydraulic system **860**. The point detection and display system **840** includes at least two proximity sensors mounted to slots in a sensor bracket inside the switch machine **800**. Each proximity sensor monitors the location of a metal offset target built into a piston rack-switch connector rod assembly (see FIG. **12**). The manner of installation of the sensors depends on the type chosen, and a user should be sure that the sensors are close enough to

the target to detect it, but not touch it. The connector rod assembly **850** includes a connector rod, and is integral with the lock spring assembly **830**.

The hydraulic system includes a reservoir **862**, a hydraulic power unit **864** coupled to the reservoir **862**, and a hydraulic manifold assembly **866**, as well as related plumbing **868**. The hydraulic power unit **864** is adapted to provide a force to move the connector rod, such that the offset target moves away from a normal sensor, and in response, the controller of the electronics system **820** de-energizes signaling switch movement via a direct drive. From FIG. **8** it is also seen that the switch **800** may include a solar array **870** and/or a visual indicator **880**.

FIG. **9** illustrates a preferred layout of the switch machine **900** discussed in FIG. **8**. A weather resilient cover **905** is preferably steel, hinged, and lockable, protects a hydraulic hand-pump **910**, which is coupled to the hydraulic manifold **866**. The hydraulic manifold **866** is also coupled to the hydraulic power unit **964**. The hydraulic power unit **964** is preferably an integral pump motor/fluid reservoir device with a start solenoid attached, and an internal relief valve. In a preferred embodiment, the hydraulic controls within the hydraulic manifold **966** hydraulically isolate the hand pump **910** from hydraulic pressure during a power throw. This prevents unwanted movement of a pump handle if it is in place when the switch **900** is power operated. Preferably, the hydraulic fluid is aviation grade, mineral based, hydraulic oil. The spring lock **932** of the lock spring assembly **930** is likewise coupled to a switch connector rod **950**. A stop block **952** is provided. The actuation of the switch machine **900** is controlled by electronics maintained in an electronics tray **920** and powered by a battery **912** of an electrical system. Also seen in FIG. **9** is a visual indicator of the switch position preferably embodied by metallic flags, which is coupled to the metal offset sensor target via a target bearing block **982**.

FIG. **10** is an isolated face-on view of a lock spring assembly **1000** of the switch machine discussed in FIG. **8**. The lock spring assembly **1000** is mounted to a support block **1010** and coupled to a hydraulically actuated spur gear **1020**. A lock spring **1030** is coupled to the support block **1010** and the spur gear **1020** via lock spring clevis **1040**, **1042**. An adjusting bolt **1050** provides the ability to adjust the spring holding force up to 2000 lbs/907 Kg by repositioning the support block **1010**. When the hydraulic power unit is off, there is no hydraulic pressure and the lock spring **1030** provides all of the holding force to the switch points through a switch connector rod **1060**.

FIG. **11** shows selected top-down detail of a manifold assembly **1100** of the switch machine discussed in FIG. **8**. The manifold assembly **1100** provides for both manual and powered changes of switching positions. Manual operation is provided via a hand-actuator pump **1110** coupled to the manifold block **1120**, and directional selector lever **1120** coupled to a first directional control valve **140**. Powered operation is achieved via a second directional control valve **142** that is electrically controlled by valve control solenoids **150**, **152**.

FIG. **12** illustrates isolated detail of a mechanical target drive linkage **1200**. A target bearing block **1210** couples a metallic flag pole **1212** to a target drive rod **1220** via a target lever **1222**. From FIG. **12**, it is seen that the proximity sensors **1230**, **1232**, are mounted in proximity sensor mounting slots **1234**, **1236** of a sensor mounting bracket **1250**. An offset target plate **1240** is coupled to the target drive rod **1220** via target plate mount **1242**.

The operation of the switch is straight-forward. At rest in a normal position, there is no hydraulic pressure in the system and the lock spring assembly provides all of the holding force necessary to keep the switch points closed. The offset sensor target is under the proximity sensor designated as "normal", and preferably generates a +12V DC output to the switch control. When a "reverse" movement of the switch points is commanded, +12V DC is applied to the appropriate valve control solenoid, and energizing the hydraulic power unit motor start solenoid. The hydraulic power unit provides the hydraulic force needed to move the piston rack-switch connector rod assembly, which is coupled to the track's switch control points. The offset sensor target thus moves away from the "normal" sensor, de-energizing it, which signals switch movement to the control system. As the piston rack moves, the spur gear-spring lever rotates, compressing the lock spring. Through the first half of the switch movement, hydraulic force is needed to overcome the increasing resistance of the lock spring. When the switch points are at half-throw, the spring lever reaches the neutral point, directly lining up with the lock spring. This is the point of maximum spring compression. At the piston rock continues its movement, the spring lever moves past the neutral point and the spring begins to unload, adding its force through the spur gear to the piston rack and helping to close the switch points in the "reverse" position. As the points close, the offset sensor target moves under the "reverse" proximity sensor and energizes its +12 V DC output to the switch control system.

Receiving the reverse sensor input, the control system shuts off the hydraulic power unit and de-energizes the reverse control valve solenoid, removing hydraulic pressure and closing the reverse control valve. Again at reset in the reverse position, the lock spring assembly provides all of the holding force to keep the switch points closed and the switch machine is ready for another throw. The logic control is programmed to monitor proximity sensor indications of switch point position, issue switch movement commands to the hydraulic system, and provide other switch control functions, such as insuring that the switch cannot be thrown while a train is approaching or occupying the switch. Further, the logic control can also command LED signals, as well as broadcasts messages over VHF radio as discussed above.

Furthermore, though the invention has been described with respect to a specific preferred embodiment, many advantages, variations and modifications will become apparent to those skilled in the art upon reading the present application. It is therefore the intention that the appended claims and their equivalents be interpreted as broadly as possible in view of the prior art to include all such variations and modifications.

What is claimed is:

1. A railroad switch machine, comprising:

an electrical system;

an electronics system coupled to the electrical system, the electronics system comprising a controller adapted to control

a lock spring assembly,

a point detection and display system,

a connector rod assembly, and

a hydraulic system;

the lock spring assembly is coupled to the electrical system, and comprises a spring lever coupled to a spur gear, the lock spring assembly is further coupled to the hydraulic system;

the point detection and display system comprising at least two proximity sensors mounted to a sensor bracket, each proximity sensor corresponds with a location of a target built into the connector rod assembly, and the target corresponding to at least one of said proximity sensors including at least an offset target;

the connector rod assembly comprising a connector rod;

the hydraulic system comprising

a reservoir;

a hydraulic power unit coupled to the reservoir;

a hydraulic manifold assembly coupled to the reservoir;

the hydraulic power unit is adapted to provide a force to move the connector rod, such that when the offset target moves away from a proximity sensor in a "normal" position, the proximity sensor in the normal position is de-energized, to signal a switch movement to the controller, thereby the controller is configured to detect the offset target moving away from the proximity sensor in order to signal the switch movement to the controller.

2. The device of claim **1** wherein the electrical system is coupled to a solar array.

3. The device of claim **1** wherein the hydraulic manifold assembly comprises an electrically operated directional control valve operated by valve control solenoids.

4. The device of claim **1** wherein the hydraulic manifold assembly comprises a manually operated directional control valve.

5. The device of claim **4** further comprising a manual directional selector lever coupled to the manifold assembly.

6. The device of claim **4** further comprising a manual hand pump coupled to the hydraulic manifold assembly.

7. The device of claim **1** wherein the proximity sensors are inductive proximity sensors.

8. The device of claim **1** wherein the connector rod is adjustable.

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